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منظمة الأمم المتحدة  
للتربية والعلم والثقافة

联合国教育、  
科学及文化组织

## Diversity of Cultural Expressions

5 IGC

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### INTERGOVERNMENTAL COMMITTEE FOR THE PROTECTION AND PROMOTION OF THE DIVERSITY OF CULTURAL EXPRESSIONS

**Fifth Ordinary Session**  
**Paris, UNESCO Headquarters**  
**5 - 9 December 2011**

**Item 10 of the provisional agenda:** Date of the next session of the Committee

Decision required: paragraph 3

1. Article 23.2 of the Convention stipulates that the Intergovernmental Committee for the Protection and Promotion of the Diversity of Cultural Expressions (hereinafter referred to as “the Committee”) shall meet annually.
2. In addition, it is recalled that the Conference of Parties decided at its first session that, as a general rule, the Committee will meet at UNESCO Headquarters in Paris (Resolution 1.CP 6, paragraph 3).
3. The Committee may wish to adopt the following decision:

**DRAFT DECISION 5.IGC 10**

*The Committee,*

*Decides to convene its sixth ordinary session at UNESCO Headquarters in Paris from 10 December to 14 December 2012.*